



Great Lakes Case & Cabinet Co., Inc.

  
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AT1 • AT2

Anti-tip Legs

### Installation Instructions

Anti-tip legs help reduce the chance of a cabinet tip-over from occurring when equipment is extended out the front of the enclosure. This anti-tip is intended for use when the enclosure is mounted on leveling glides or casters. When neither glides or casters are used, the enclosure must be securely anchored to the floor.



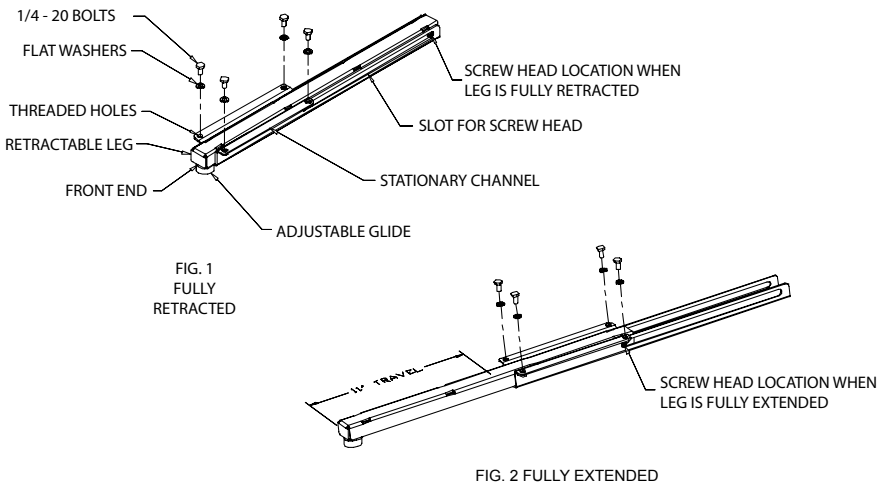
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**1-866-TRY-GLCC (879-4522)**

**IMPORTANT:**

BEFORE EXTENDING ANY EQUIPMENT OUT THE FRONT OF THE ENCLOSURE, BE SURE THAT: BOTH ANTI-TIP ASSEMBLIES ARE FASTENED TO ENCLOSURE ACCORDING TO INSTRUCTIONS; ALL HARDWARE SECURING ANTI-TIP LEGS TO ENCLOSURE IS TIGHT, BOTH LEGS ARE FULLY EXTENDED; AND THE GLIDES ON THE BOTTOM FRONT END OF EACH LEG ARE ADJUSTED DOWN AND ARE FIRMLY CONTACTING THE FLOOR.

**ANTI-TIP LEG ASSEMBLY INSTALLATION**



**STEP 1**

Look at the side of each leg assembly to verify that a screw has been installed to limit the travel of the sliding leg (see fig. 1). The screw head should be completely inside the long slot on the side of the assembly. The screw head should travel freely the entire length of the slot (see fig 2).

**IMPORTANT:**

If the legs do not slide the full length of the slot contact Great Lakes Case & Cabinet customer service toll free at 1-866-TRY-GLCC (1- 866-879-4522) for assistance.

**STEP 2**

With the enclosure on glides or casters, place both leg assemblies under the front of the enclosure. The glide in the anti-tip leg must be at the front end of the assembly (see fig. 1).

**STEP 3**

Align the four threaded holes in the stationary channel with the four holes in the bottom of the enclosure (see fig. 1 and fig. 3). From inside the enclosure, thread one 1/4-20 x 3/4" hex head bolt with flat washer into each threaded hole, eight places total. Use a 7/16" wrench or socket to tighten each bolt.

**STEP 4**

Verify each leg travels freely from its fully retracted to fully extended position as it did in step 1. If each leg does not travel properly, then call the number in step 1.

**NOTES:**

The glides in the anti-tip legs may need to be adjusted up to be able to extend /retract the legs due to floor conditions. If the enclosure is mounted on casters, use care when moving the enclosure as the glides on the anti-tip legs are close to the floor and may catch on some variations in the floor.

