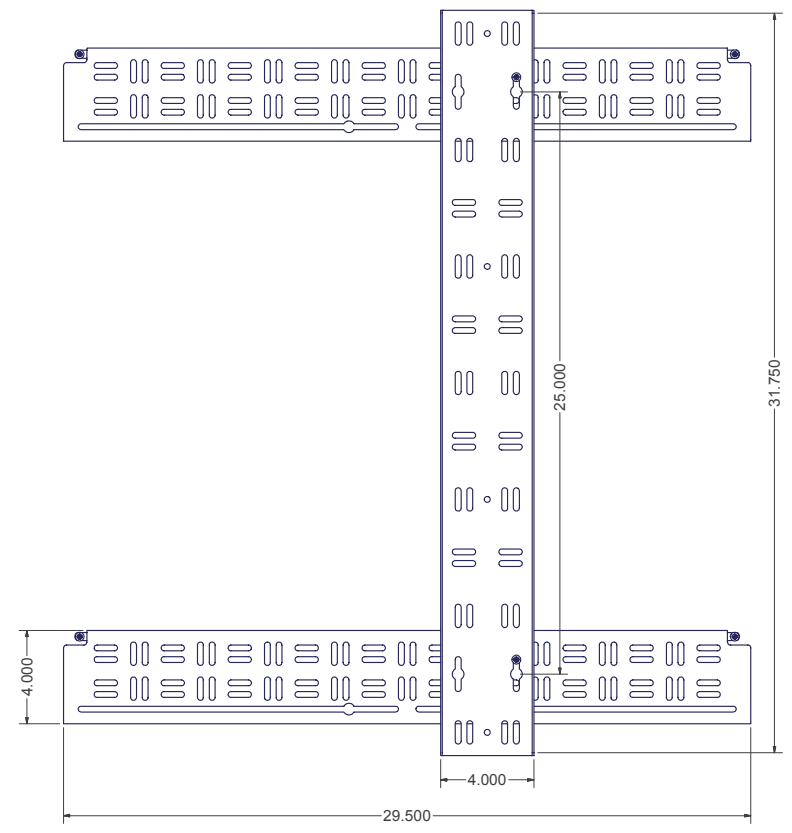
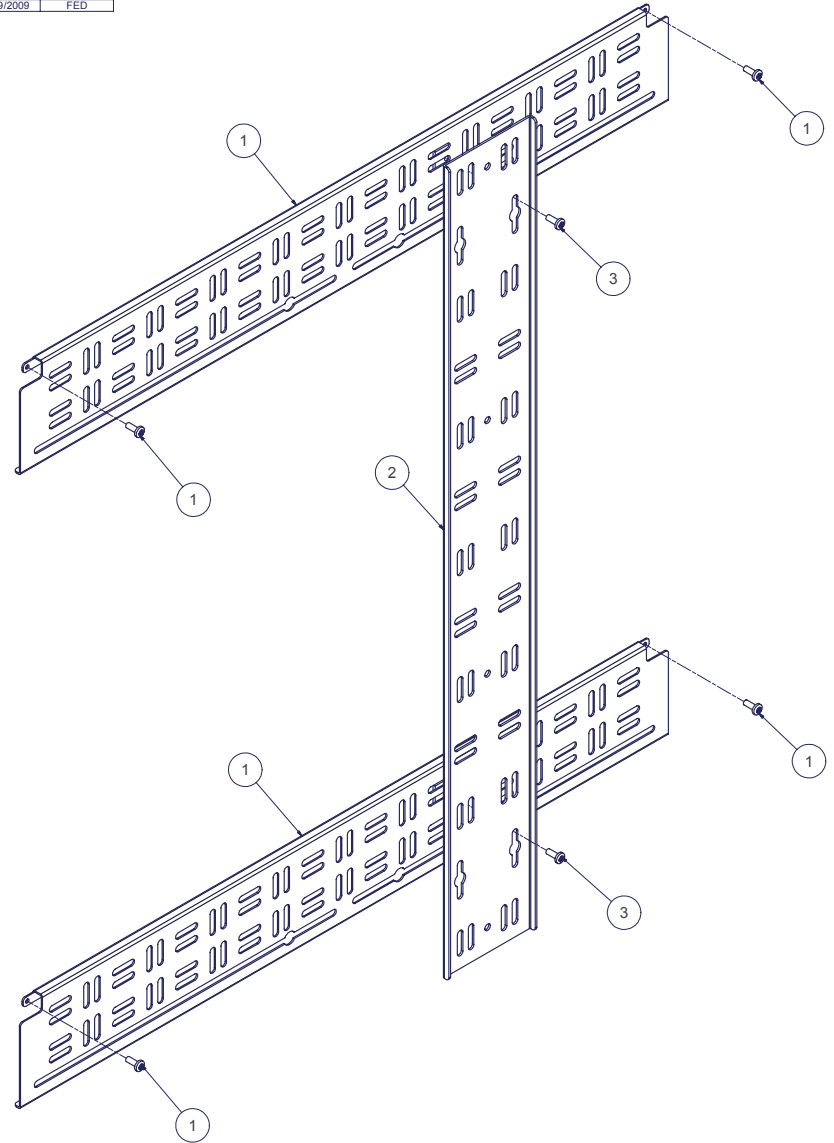


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
0	ECC-01992	7/11/2007	JL
1	ECC-02701	10/29/2009	FED

Bill of Material					FILE NAME	REV
ITEM	PART NUMBER	STOCK NUMBER	QTY	DESCRIPTION		
1	HLB36X100		2	HORIZONTAL LACING BAR FOR 36"D E CABINETS	I000336.ipt	3
2	VLB48X100		1	VERTICAL LACING BAR FOR 48"H ENHANCED - DETAIL	I005784.ipt	1
3	H01-078	H01-078	2	SCREW, 10-32x1/2" PH PAN TYPE 23 BLACK OXIDE/WAX ROHS	SCR1032X500BLK.ipt	-
4	LBSNX100		2	SLIDING NUT FOR LACING BARS	I000631.ipt	2



INTERPRET DRAWING PER ASME Y14.5M-1994
DIMENSIONAL LIMITS APPLY AFTER APPLICATION OF FINISH
DRAWING NOT TO SCALE
TOLERANCE UNLESS OTHERWISE NOTED: ANGULAR ± .1° XXX ± .010 XX ± .005 X FOR REF. ONLY
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES

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PART NUMBER: VLB4836	TITLE: VERTICAL LACING BAR ASSEMBLY FOR 48"H x 36"D E CABINETS
QTY PER UNIT: 1	
MATERIAL TYPE: CRS	
MATERIAL GRADE: F155A	
FINISH: -	
DRAWN JL	DATE 7/11/2007
CHECKED & APP. WSS	DATE 7-11-07

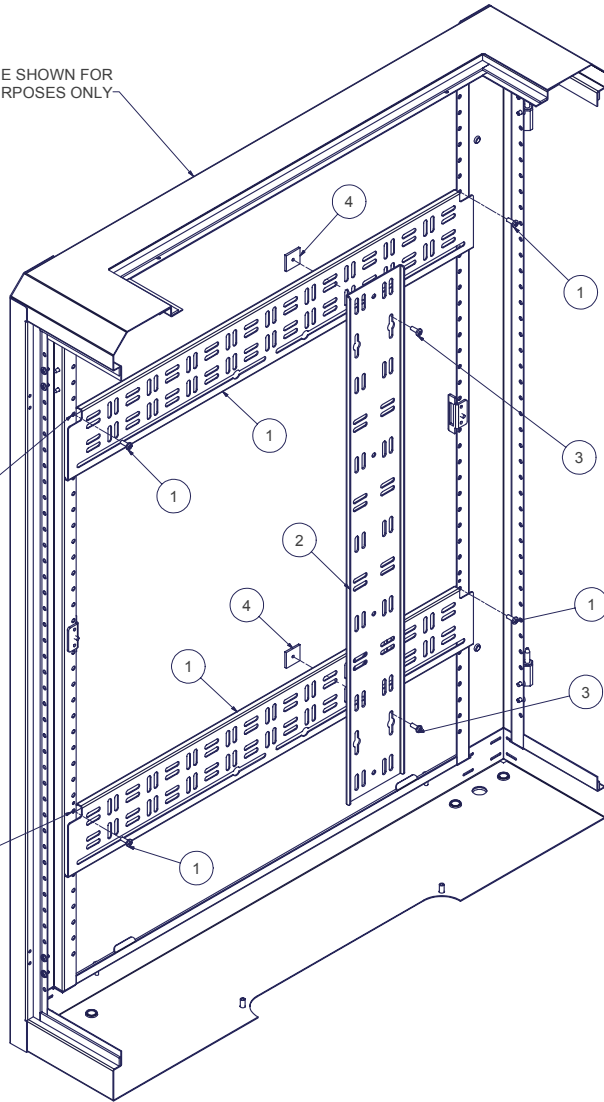
GREAT LAKES CASE & CABINET CO., INC.	
P.O. BOX 551 EDINBORO, PA 16412	
PHONE: (814) 734-7323 FAX: (814) 734-3907	
E-MAIL: glcc@greatlakes.com	
DWG NO: I005785	REV: 1



PARTIAL FRAME SHOWN FOR ASSEMBLY PURPOSES ONLY

7th THRU HOLE FROM TOP ON SIDE PANEL FLANGE OF CORNERPOST

10th THRU HOLE FROM BOTTOM ON SIDE PANEL FLANGE OF CORNERPOST



THIRD ANGLE PROJECTION

INTERPRET DRAWING PER ASME Y14.5M-1994
DIMENSIONAL LIMITS APPLY AFTER APPLICATION OF FINISH
DRAWING NOT TO SCALE
TOLERANCE UNLESS OTHERWISE NOTED: ANGULAR ± .1° XXX ± .010 XXX ± .015 XX ± .030 X FOR REF. ONLY
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PART NUMBER: VLB4836	
QTY PER UNIT: 1	
MATERIAL TYPE: CRS	
MATERIAL GAUGE:	
FINISH: -	
DRAWN: JL	DATE: 7/11/2007
CHECKED & APP: WSS	DATE: 7-11-07

TITLE: VERTICAL LACING BAR ASSEMBLY FOR 48"H x 36"D E CABINETS	
GREAT LAKES CASE & CABINET CO., INC. P.O. BOX 551 EDINBORO, PA 16412 PHONE: (814) 734-7323 FAX: (814) 734-3907 E-MAIL: glcc@greatscabinets.com	
DWG NO: I005785	REV: 1
SHEET: 2 OF 2	